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RB DB3188L-13 Job Sheet 193277



Part No: RB DB3188L-13

Job Qty: 6 pcs

Part Name: Transmission Drain Tool Packaging Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 4/10/19

Job Tracking No:

Due Date: 5/5/19

Created By: Dara Macdonald

Type: Stock

Description: Order 18960

Note: DWG RB DB3188L Rev.J IPP Rev. A 19.02.28 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	6 pcs	5/5/19	5/5/19	0.00	0.75	Small Fab - 1		GP 19-10-30
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
110	QC 5	6 pcs	5/5/19	5/5/19	0.00	0.00	QC 5 - 10		DAS 40 OCT 30 2019-89
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
130	Packaging 3-2 - Stock - B4B	6 pcs	5/5/19	5/5/19	0.00	0.00	Packaging 3 - 1 - B4B		DAS 28 OCT 30 2019-89
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		



Container No: S227972



Part: RB DB3188L-13

Job No: 193277

Serial No/Batch: S227972

Revision: J

Inspector:

Exp Date:

Instructions:

Date: 10/30/19

					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	DAG
140 QC 21 - FG	6 pcs	5/5/19	0.00 0.00		QC 21 - FG - 21	21
					QC 21 - FG - 70	9.89
					QC 21 - SA - 53	

OCT 30 2019

Part Op 100 - Pick bag and assemble as per note 7.
 Descriptions: 110 - (QC5- Inspect part completeness to step on W/O)
 130 - Identify as per dwg & Stock Location: _____)Identify and Stock
 140 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
FT-33	Container 152F	6 pcs (1 ea)	100-Small Fab - 1	17273
PAD210	Foam Ø1 X 1 CORNER	.2820 sf (.047 ea)	100-Small Fab - 1	021250
RB DB3188L-11	Transmission Drain Tool Assembly TBO	6 pcs (1 ea)	100-Small Fab - 1	127791

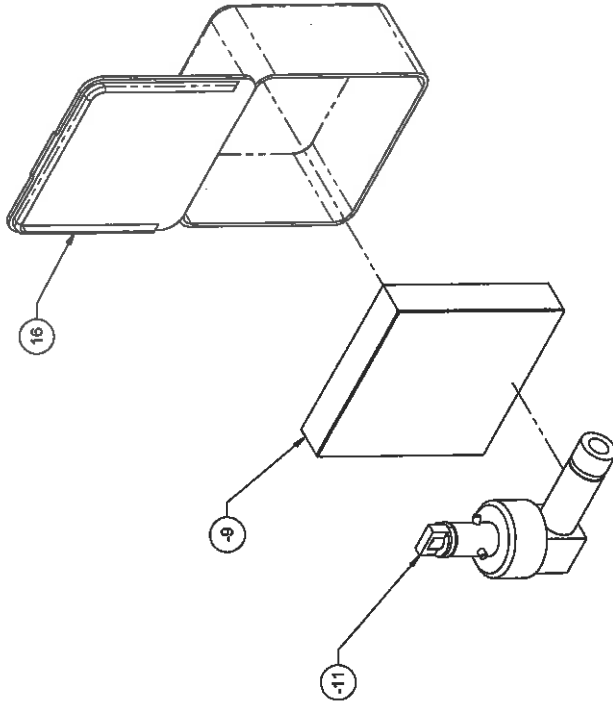
Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	FT-33	6	82	0
	PAD210	0	3	0
	RB DB3188L-11	6	0	0

Part Specifications

Specifications could not be found.

ITEM#	QTY	PART #	PART TITLE
-9	1	RB DB3188L-9	DRIPPING FOAM PAD
-11	1	RB DB3188L-11	TRANSMISSION DRAIN TOOL ASSEMBLY
16	1	Flex-A-Top#FT-33 OR EQUIV.	CLEAR POLYPROPYLENE BOX 2.72" X 2.72" WD. X 1.34" HT.



RB DB3188L-13 TRANSMISSION DRAIN TOOL PACKAGING ASSY

- NOTES:
- 1) MATERIAL: N/A
 - 2) HEAT TREAT: N/A
 - 3) FINISH: N/A
 - 4) TOLERANCES: X.X = $\pm 0.1"$ / $\pm 1"$
X.XX = $\pm 0.01"$ / $\pm 0.5"$
X.XXX = $\pm 0.005"$ / $\pm 0.1"$
X.XXXX = $\pm 0.0005"$ / $\pm 0.05"$
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = $\pm 0.005"$
 - 5) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 6) IDENTIFICATION: N/A
 - 7) ASSEMBLE AS SHOWN

DESIGN	MBB	DART AEROSPACE LTD HAMKESBURY, ONTARIO, CANADA	REV. J
DRAWN	MBB	TOOL PART #	SHEET 2 OF 5
CHECKED	KPT	RB DB3188L	SCALE
MFG. APPR.	DP	TITLE	TRANSMISSION DRAIN TOOL NTS
APPROVED	DP	COPYRIGHT © 2019 BY DART AEROSPACE LTD. THIS DOCUMENT IS PROPRIETARY AND IS NOT TO BE REPRODUCED OR TRANSMITTED IN ANY FORM OR BY ANY MEANS, ELECTRONIC OR MECHANICAL, INCLUDING PHOTOCOPYING, RECORDING, OR BY ANY INFORMATION STORAGE AND RETRIEVAL SYSTEM.	
DATE 2/27/2019			